

**Steel Construction Certification Scheme Limited**

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Welding Certificate

2273 – CPR – 0134 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0134.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer**ASME Engineering Ltd**

2 Grace House, Harrobian Business Village, Bessborough Rd, Harrow, London, HA1 3EX

Facilities of the Manufacturer

12C Gorst Road, Park Royal London, NW10 6LE
Unit E, Rear of 7 Standard Road, Park Royal, NW10 6EX

Standard

BS EN 1090-2:2018

Execution Class

up to **EXC 4** according to BS EN 1090-2:2018

Welding Process(es)

135 – MAG welding with solid wire electrode
131 – MIG welding with solid wire electrode
111 – MMA manual metal arc welding
141 – TIG welding with solid filler material (wire/rod)
136 – MAG welding with flux cored electrode
114 – MAG self-shielded tubular-cored arc welding

Base Material(s)

Group 1 steels PD CEN ISO/TR 20172 & CEN ISO/TR 15608
up to and including S355K2 according to BS EN 10025-1 to 5
up to and including S355J2H according to BS EN 10210 and BS EN 10219
Group 8 steels CEN ISO/TR 15608
Rebar – BS 4449

Responsible Welding Coordinator Tony Hayre – IWE/EWE (up to and including EXC 4)

Alternate

Gary Hayre – IWE/EWE (up to and including EXC 4)
Sandra Perkins – BCSA RWC route (up to and including EXC 2)

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** implemented.

Date of first issue

May 2014

Date of this issue

12 September 2022

Date of expiry

04 July 2024

Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:

Dr S Pike
MIMMM C.Eng

Director of Certification:

SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI